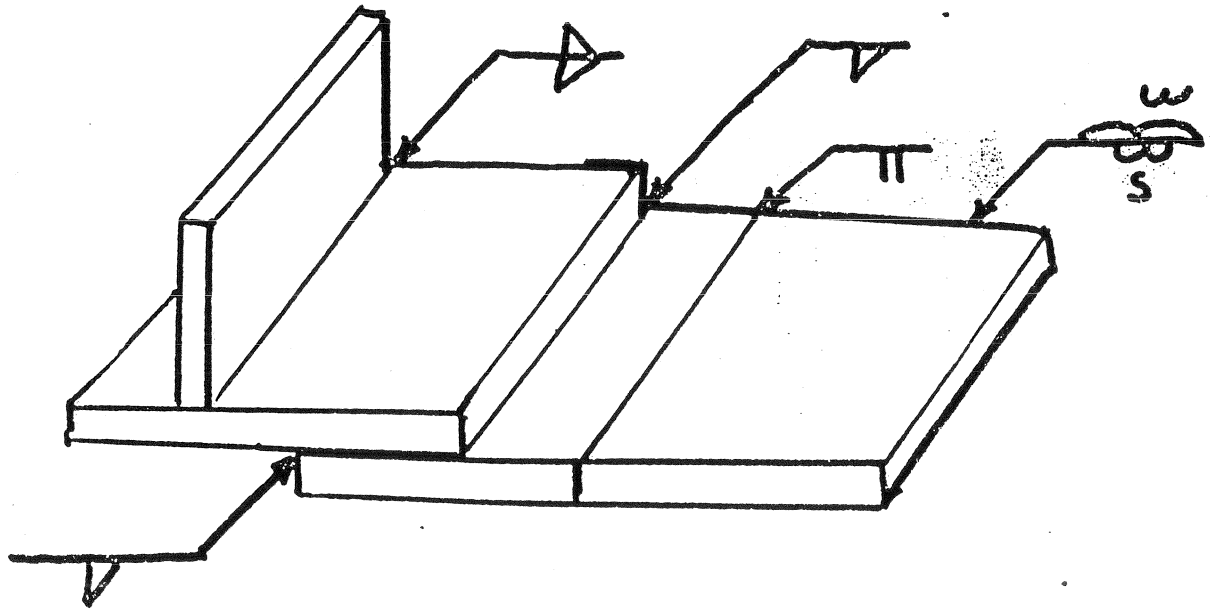


STICK ARC WELDING ACTIVITY

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MATERIALS & PROCESSES

OXY-ACETYLENE WELDING ACTIVITY

- 1) Read handout on Oxy-acetylene setup.
- 2) Push a puddle accross pieces of sheet metal .(provided by instr.)
2 days
- 3) Fussion weld four pieces of metal into the following shape.



- 4) Using filler rod
 - a) lay a series a four beads
 - b) But weld two pieces together